WHAT IS CLAIMED IS:

- 1. A semiconductor device, comprising:
- a main conductor layer having an end that is electrically connected to an electrode pad;

an insulating layer having an opening section on said main conductor layer; and

a protrudent electrode electrically connected to said main conductor layer via said opening section,

said semiconductor device, further comprising:

- a metal layer provided on the main conductor layer in the opening section so that said metal layer is provided between said main conductor layer and said protrudent electrode.
- The semiconductor device as set forth in Claim
 wherein:

said protrudent electrode is made of Sn or a metal having Sn as its main component; and

said metal layer is made of Au or a metal having Au as its main component.

3. The semiconductor device as set forth in Claim 2, wherein said metal layer has a thickness ranging from 0.003 μm to 1 μm .

4. The semiconductor device as set forth in Claim
1, wherein said protrudent electrode is made of Sn or a
metal having Sn as its main component, and said metal
layer including a nickel layer and a gold layer,

said nickel layer being made of Ni or a metal having Ni as its main component, by electroless plating; and

said gold layer being made of Au or a metal having Au as its main component.

- 5. The semiconductor device as set forth in Claim 4, wherein said gold layer has a thickness ranging from 0.003 μm to 1 μm .
- 6. The semiconductor device as set forth in Claim 1, wherein said protrudent electrode is formed so that said protrudent electrode has a part, which protrudes from said opening section, of a size greater than an area of said opening section.
- 7. The semiconductor device as set forth in Claim 1, wherein said main conductor layer is made of Cu or a metal having Cu as its main component.
 - 8. An semiconductor device as set forth in Claim

1, further comprising:

- a barrier metal layer made of Ni or a metal having Ni as its main component, on an entire top surface of said main conductor layer.
- 9. The semiconductor device as set forth in Claim 8, wherein said barrier metal layer covers side surfaces of said main conductor layer.
- 10. An semiconductor device as set forth in Claim 1, further comprising:
- a foundation metal layer made of Ti, Ti-W, Cr, or a metal having any of those elements as its main component, under said main conductor layer.
- 11. A manufacturing method of a semiconductor device, comprising the steps of:

forming a foundation metal layer on a semiconductor substrate on which formed are a plurality of electrode pads and a first insulating layer having first opening sections on said electrode pads;

forming a photosensitive first resist on said foundation metal layer;

forming, in said first resist, a plurality of first resist opening sections for exposing said

electrode pads;

forming a main conductor layer in said first resist opening sections;

removing said first resist;

removing said foundation metal layer by use of said main conductor layer as a photo mask;

forming a photosensitive second insulating layer so that said second insulating layer covers said first insulating layer and said main conductor layer;

forming second opening sections in regions of said second insulating layer, which covers the top surface of said main conductor layer, so that said main conductor layer is exposed therethrough;

forming a metal layer on main conductor layer in said second opening sections; and

forming protrudent electrodes on said metal layer.

12. A manufacturing method of a semiconductor device as set forth in Claim 11, further comprising the steps of:

enlarging said first resist opening sections by carrying out exposure by use of a mask pattern, after the step of forming said main conductor layer; and

forming a barrier metal layer in said enlarged first resist opening sections.

13. A manufacturing method of a semiconductor device as set forth in Claim 11, further comprising the step of:

forming a metal layer on said main conductor layer by electroless plating of a raw material different from said main conductor layer, after the step of removing said foundation metal layer.

14. A manufacturing method of a semiconductor device, comprising the steps of:

forming a foundation metal layer on a semiconductor substrate on which formed are a plurality of electrode pads and a first insulating layer having first opening sections on said electrode pads;

forming a photosensitive first resist on said foundation metal layer;

forming, in said first resist, a plurality of first resist opening sections for exposing said electrode pads;

forming a main conductor layer in said first resist opening sections;

removing said first resist;

removing said foundation metal layer by use of said main conductor layer as a photo mask;

forming a second insulating layer so that said second insulating layer covers said first insulating layer and said main conductor layer;

forming a second resist on said second insulating layer;

forming, in said second resist, a plurality of second resist opening sections for exposing said main conductor layer;

forming second opening sections in regions of said second insulating layer, which covers a top surface of said main conductor layer, by use of said second resist as a photo mask, so that said main conductor layer is exposed therethrough;

forming a metal layer on said main conductor layer in said second opening sections;

removing said second resist; and forming protrudent electrodes on said metal layer.

15. A manufacturing method of a semiconductor device as set forth in Claim 14, further comprising the steps of:

enlarging said first resist opening sections by carrying out exposure by use of a mask pattern, after the step of forming said main conductor layer; and

forming a barrier metal layer in said enlarged

first resist opening section.

16. A manufacturing method of a semiconductor device as set forth in Claim 14, further comprising the step of:

forming a metal layer on said main conductor layer by electroless plating of a raw material different from said main conductor layer, after the step of removing said foundation metal layer.